

# EFFECT OF BONE DURING FIXED BED PYROLYSIS OF BIOMASS



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## WHY BONE?

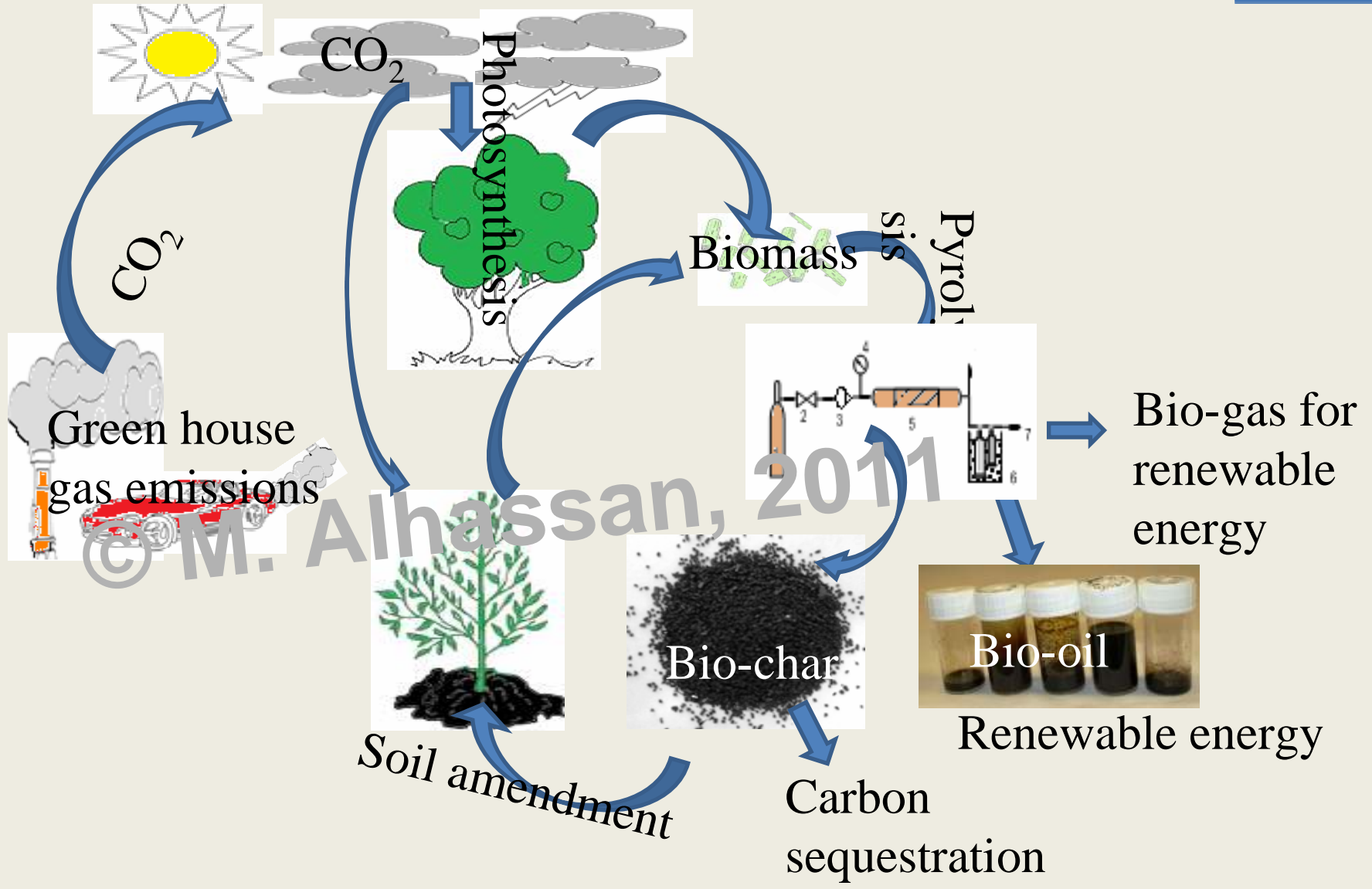
- Availability as waste
- Its elemental components (Na, K, Ca etc)
- Its nitrogen content (for soil amendment)
- Tailored bio-char structure such as terra-preta



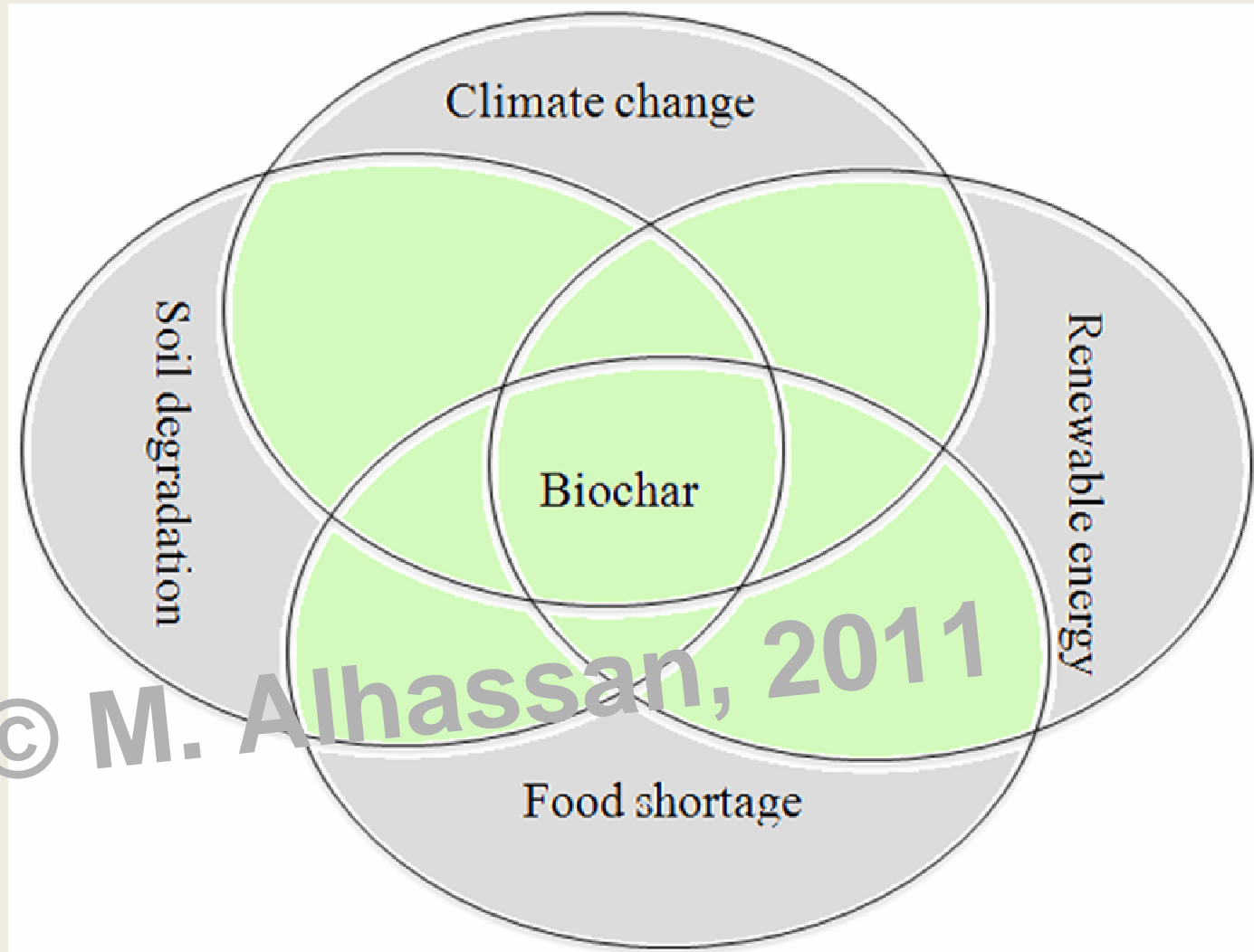
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# AIM AND OBJECTIVES

➤ To develop an integrated system for a combined production of bio-char for CCS, soil amendment and co-produce bio-oil for renewable energy production.



# BIOCHAR: AN INTEGRATED SOLUTION



# CHALLENGES:

## Biomass + Bone:

Optimum char yield



Soil amendment

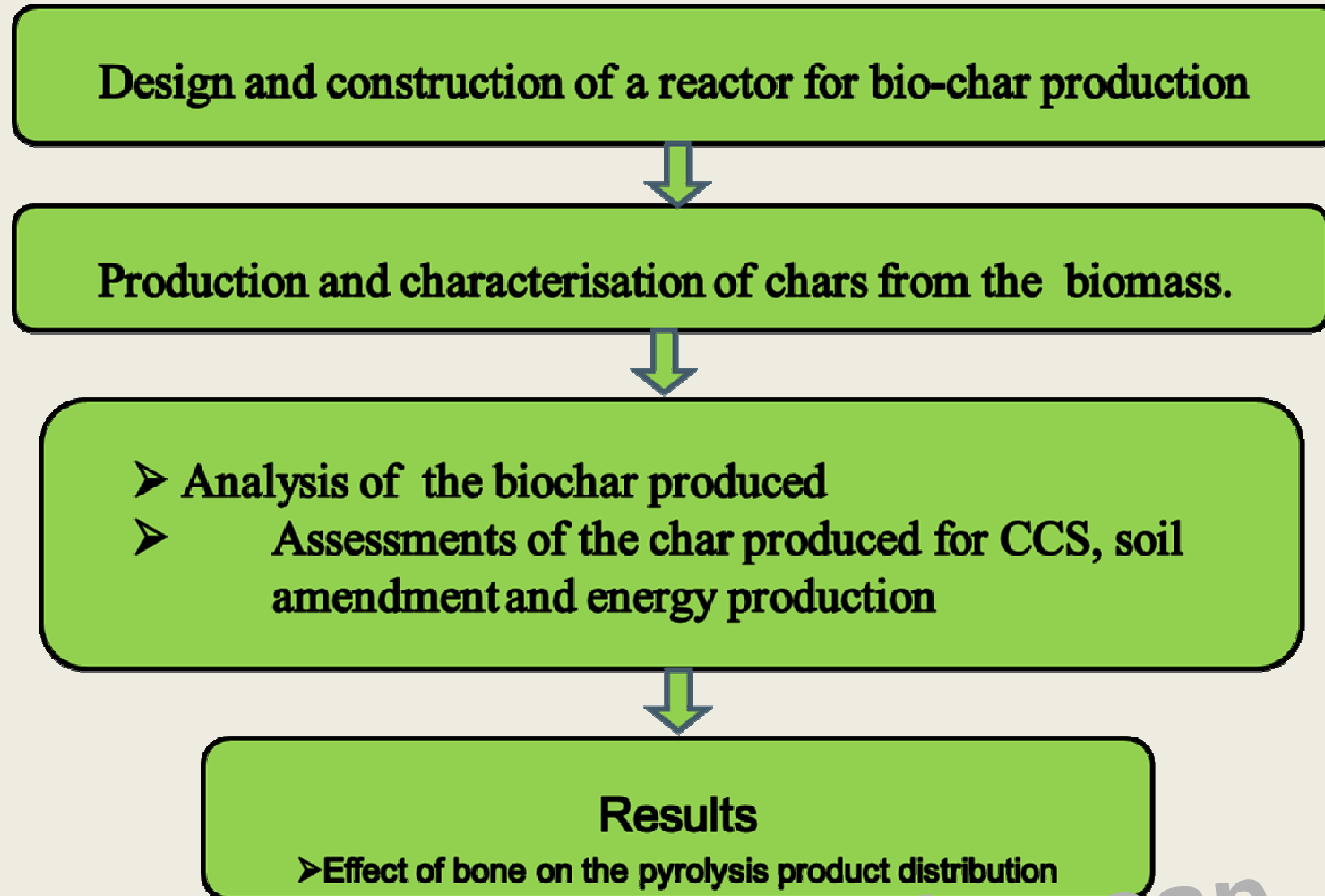


Bio-oil quality



# METHODOLOGY

## ➤ OVERVIEW OF THE EXPERIMENTAL TASKS



# MATERIALS

- Biochar made at low temperatures from (wood, Pistachio, straw) with and without bone added.

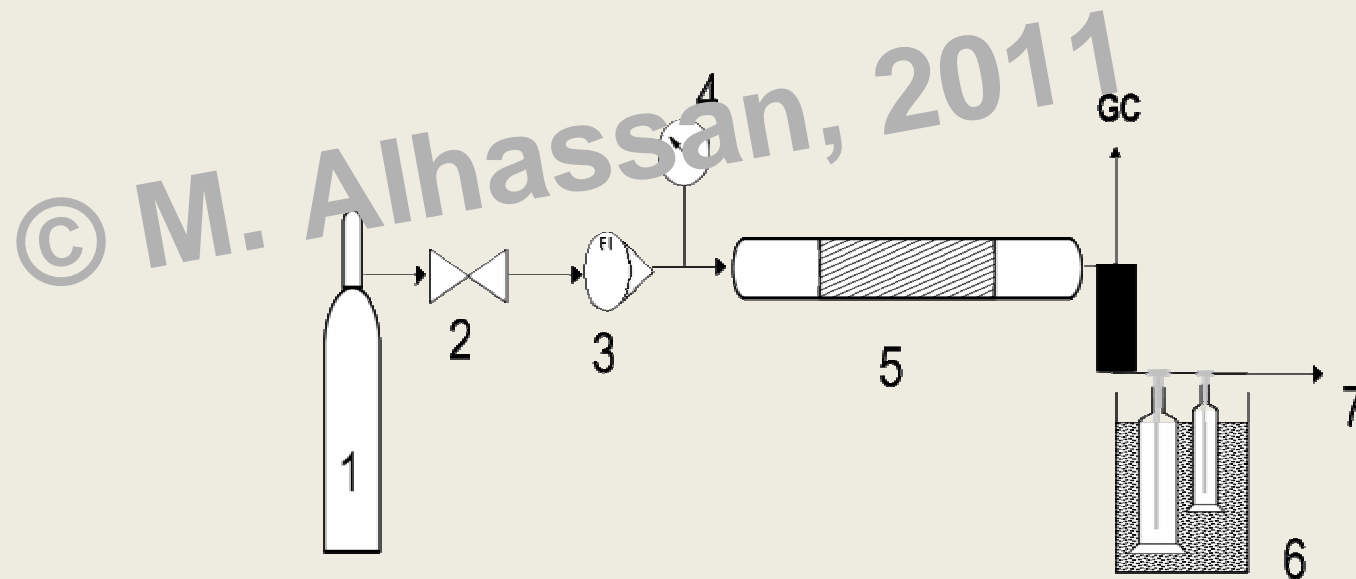
# PROCESS

1) Mix biomass and bone

2) Place the mixed material into the fixed bed reactor and heat up to the desired temperature. Hold this temperature for 1 hour or more.



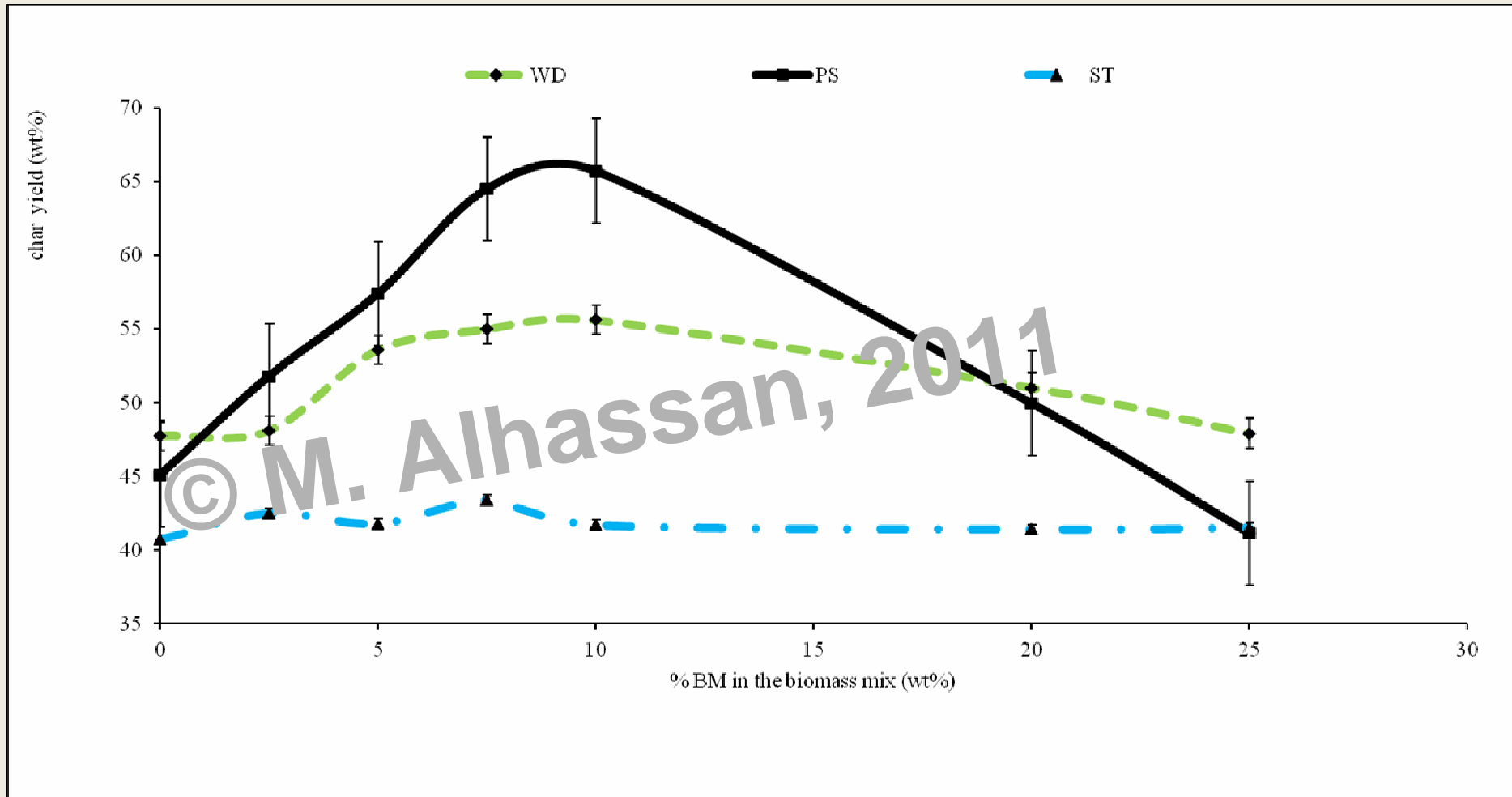
# EXPERIMENTAL SETUP



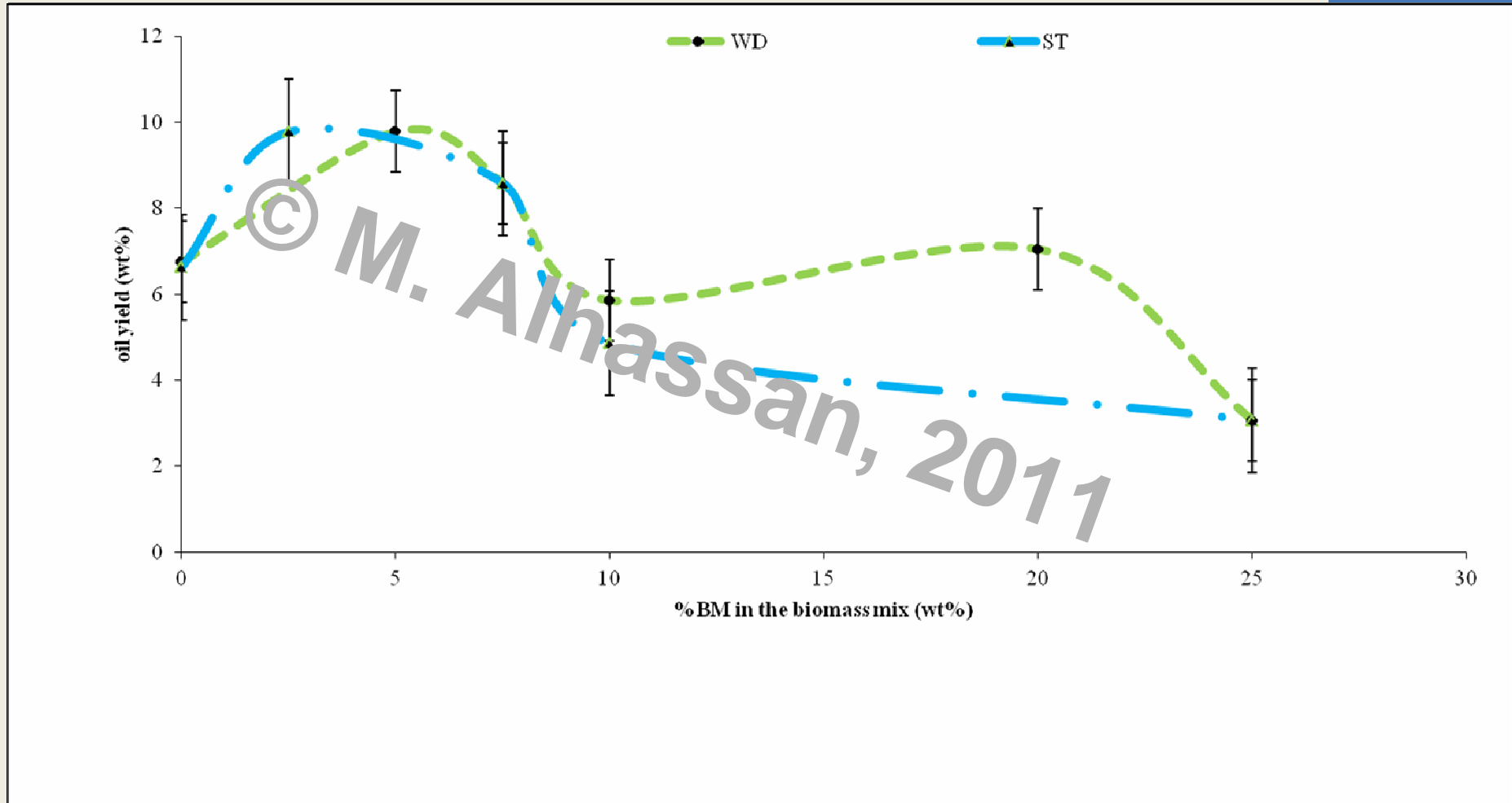
1. N<sub>2</sub> cylinder
2. Valve
3. Flow meter
4. Pressure gauge
5. Reactor
6. Tar trap



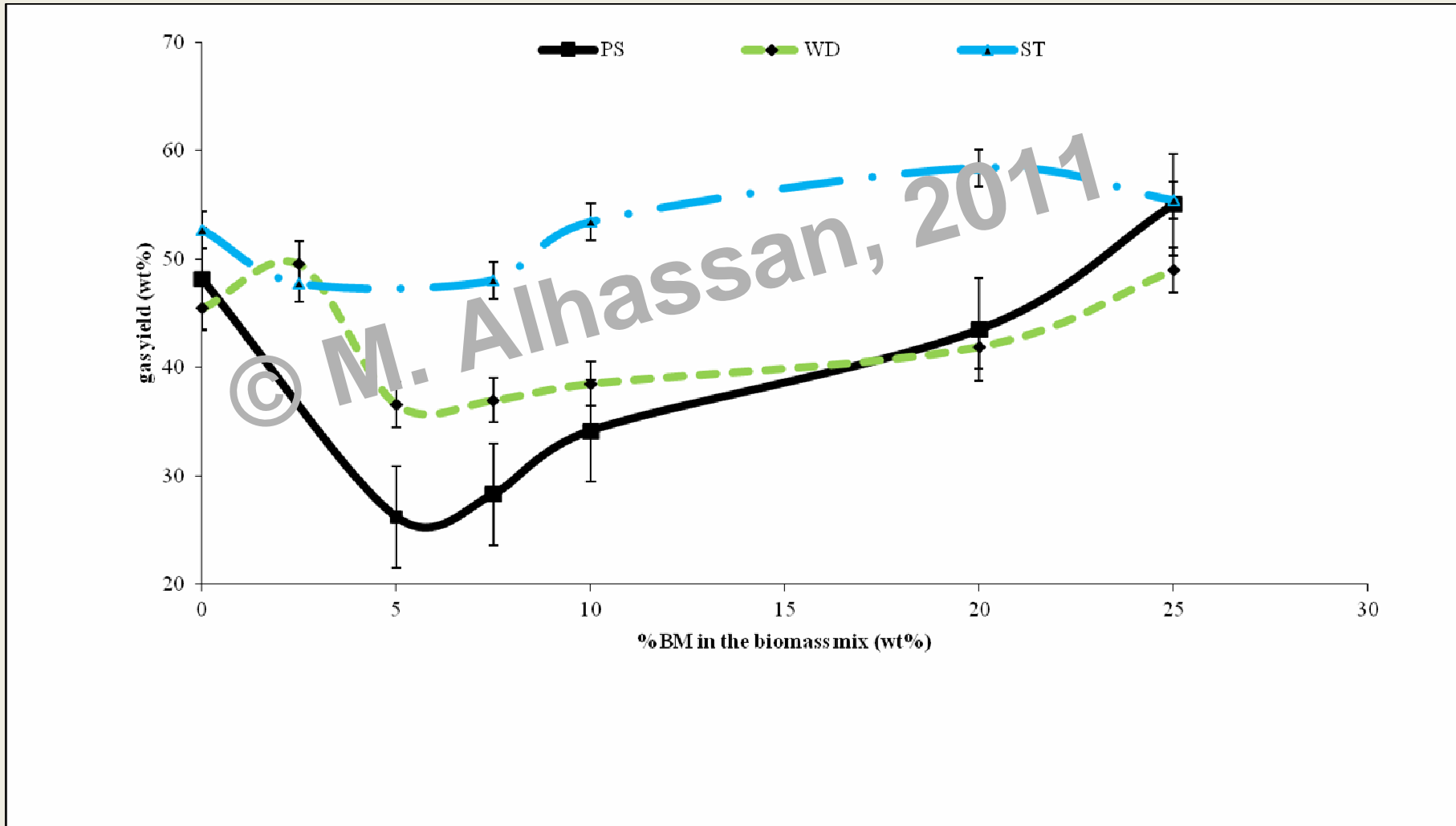
# Char yield from WD, PS, and ST at various %wt addition of bone



# Oil yield from WD and ST at various %wt addition of bone



# Gas yield from WD, PS, and ST at various %wt addition of bone



# SUMMARY

Effect of bone  
addition to the  
biomass

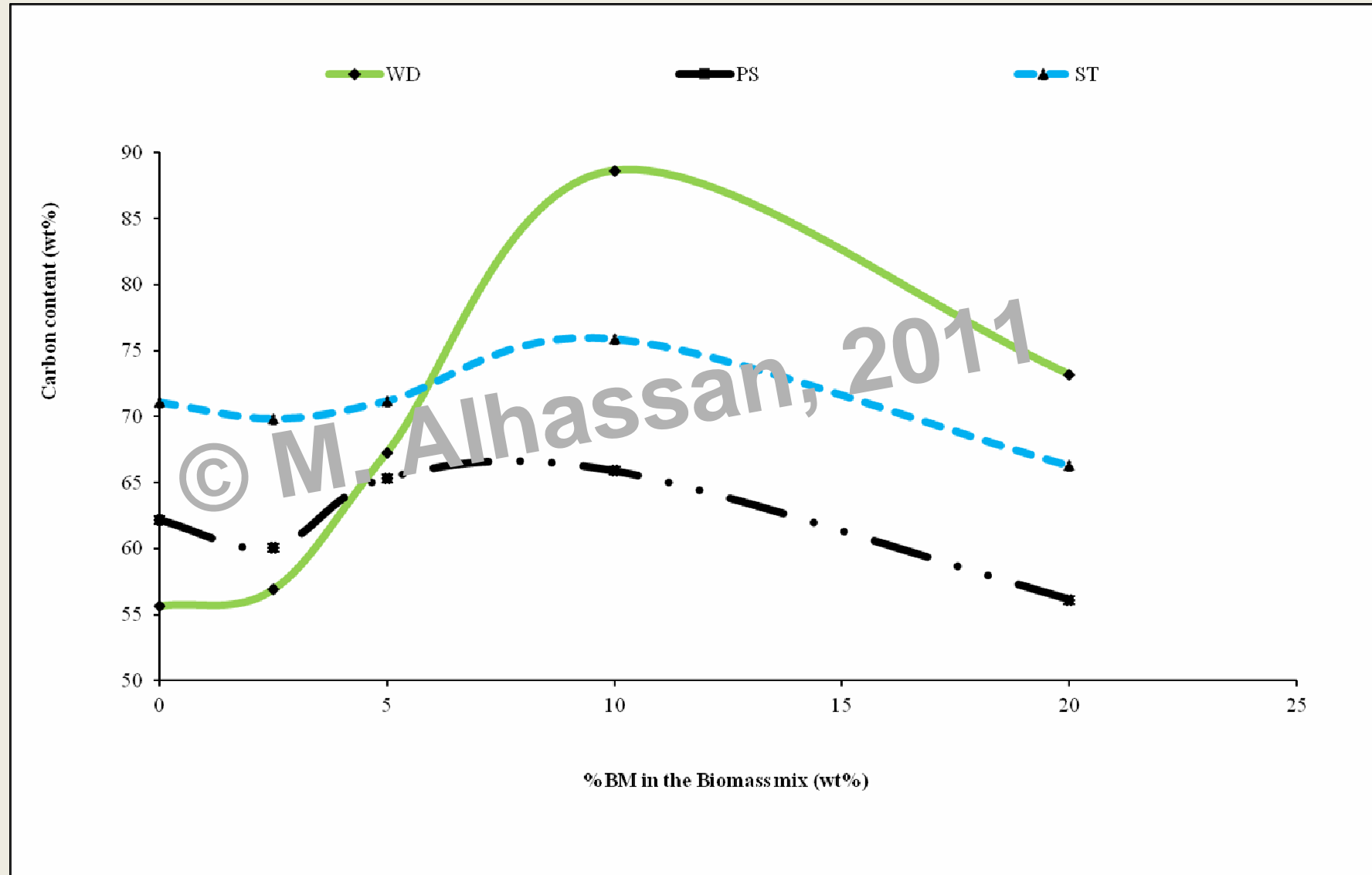
Char high at 10wt%bone addition

Oil high at 5wt%bone addition

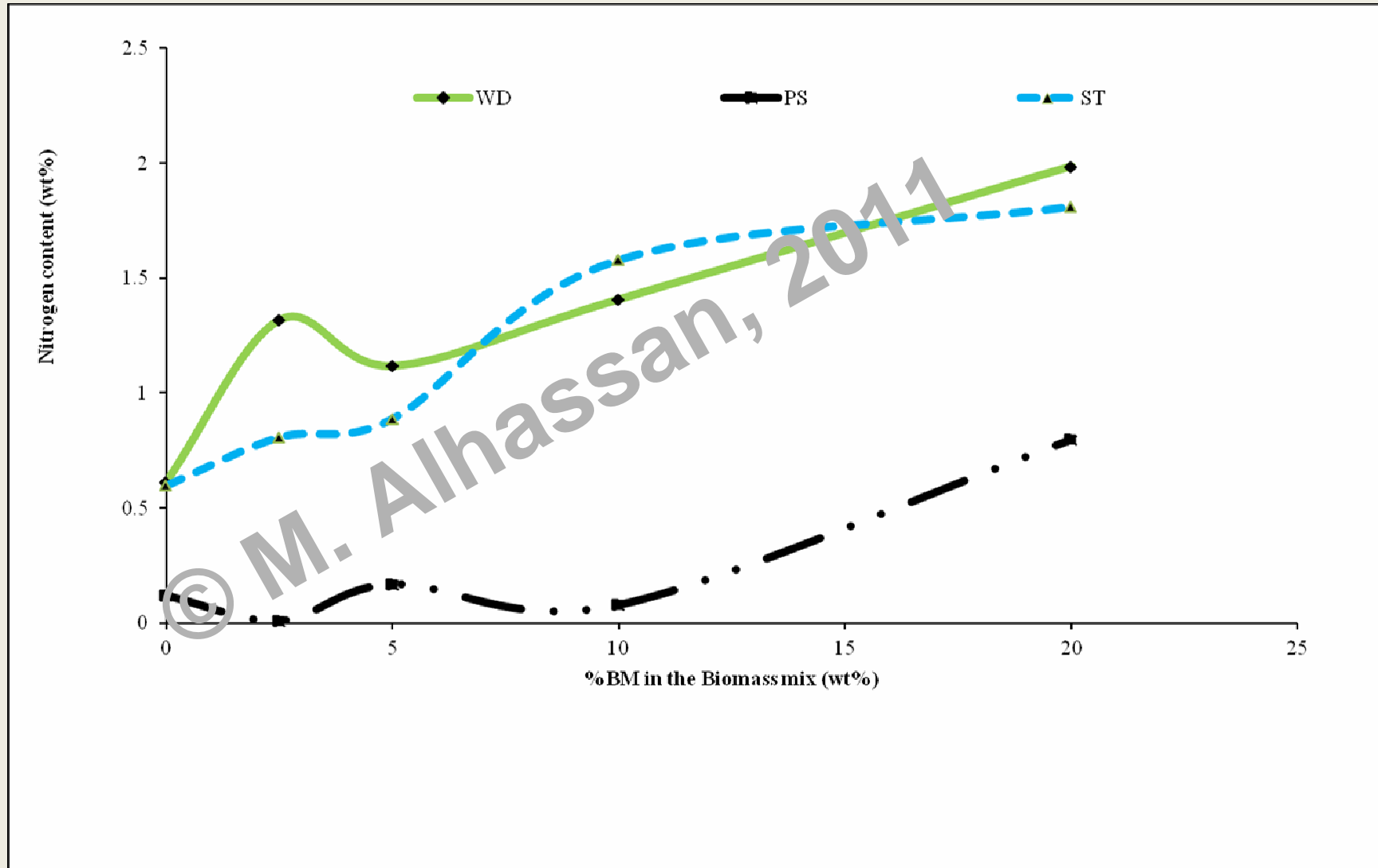
Gas high at 20wt%bone addition

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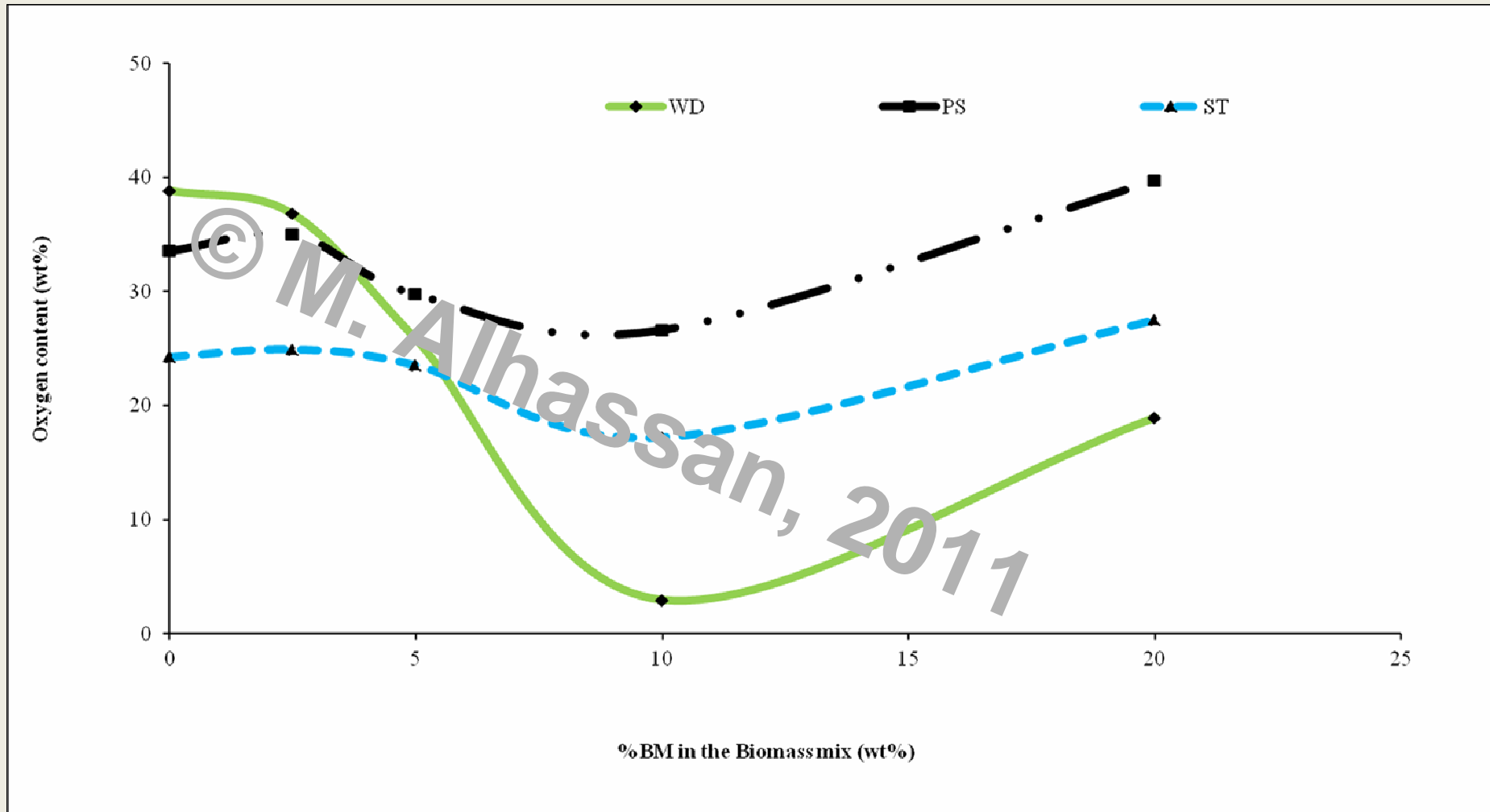
# Carbon content of char from WD, PS, and ST at various %wt addition of bone



# Nitrogen content of char from WD, PS, and ST at various %wt addition of bone



# Oxygen content of char from WD, PS, and ST at various %wt addition of bone



# Summary on the elementary analysis of the char produced

Effect of 10wt%  
addition of bone  
to the biomass

Carbon content was optimized

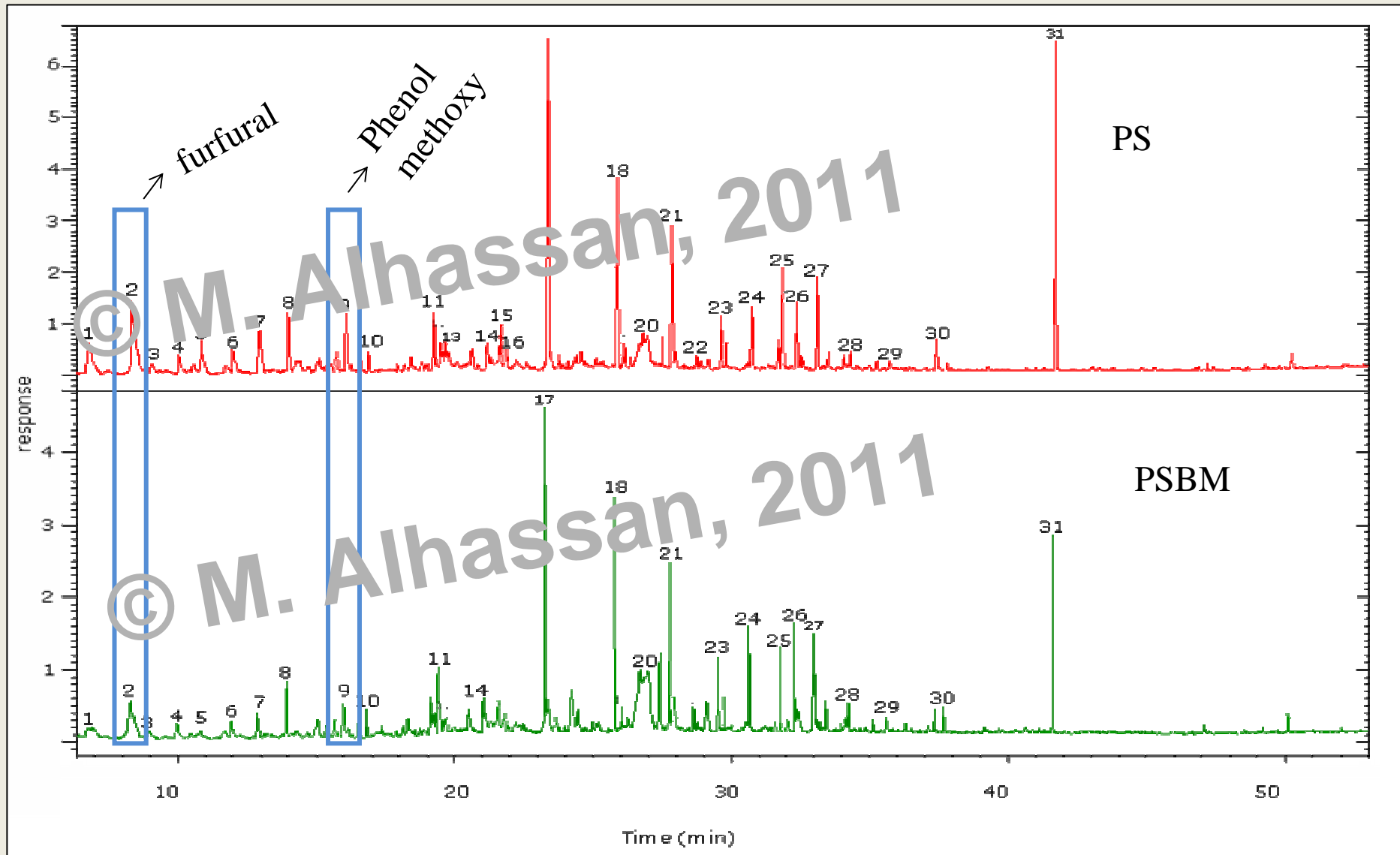
Oxygen content was minimized

Nitrogen content was  
increased

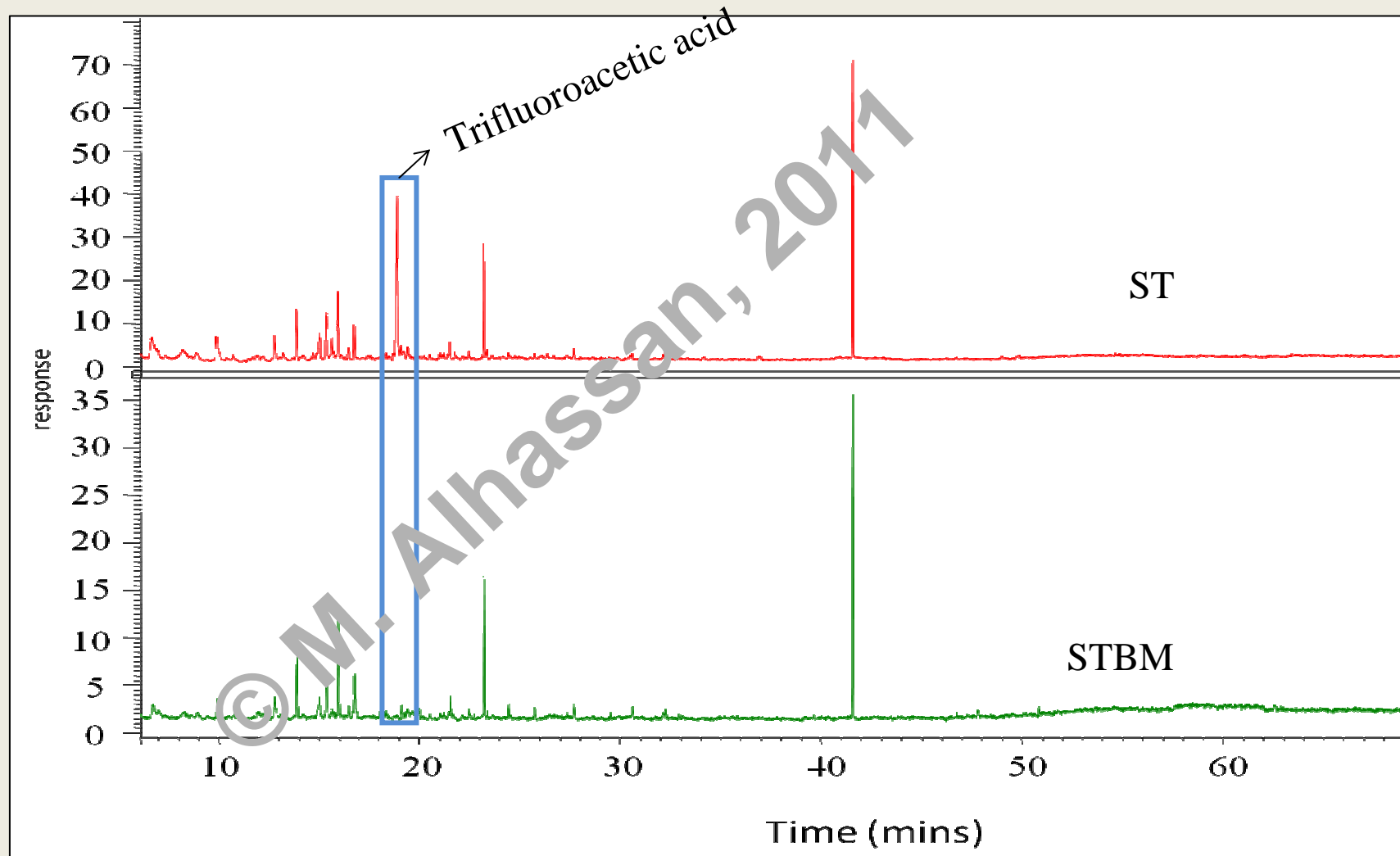
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# GCMS analysis of oil from PS and PSBM



# GCMS analysis of oil from ST and STBM



## Proximate and ultimate analysis of oil produced from PS, PSBM10 and BM.

Properties of oil (wt%)	Ash	Moisture	volatile matter	fixed C	N	C	H	O	S	GCV Mj/kg
PS	0	38	48.8	13.1	0.2	55.6	4.7	39.6	<1	18.5
PSBM10	0	24.7	52.9	22.4	1.2	56.4	5.2	37.3	<1	19.9
BM	0.1	4.0	90.3	5.6	8.7	65.1	8.1	13.8	<1	31.2

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# Summary on oil quality

Change in oil  
quality

Gross calorific value increased

Oxygen content was reduced

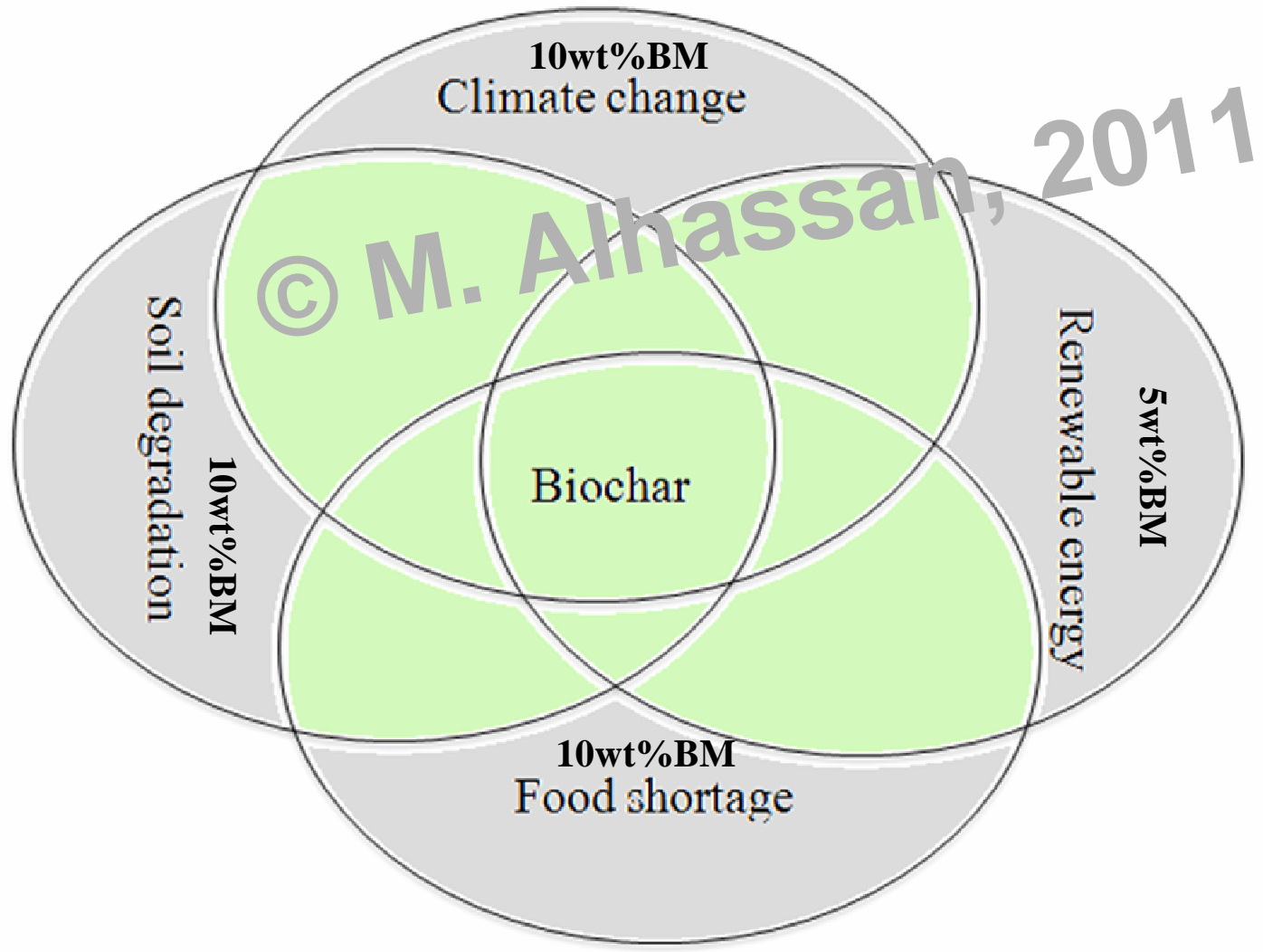
Elimination of trifluoroacetic acid  
from the oil

Water content was reduced

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# BIOCHAR: AN INTEGRATED SOLUTION

➤ Optimum wt% of bone in biomass mix for mitigation



# CONCLUTIONS AND RECOMENDATIONS

- Optimum char production can be achieved at 10wt% bone addition to the biomass during pyrolysis, while at 5wt% addition, optimum bio-oil production is favoured.
- At 20wt% and higher addition, higher amount of gas was generated.
- Carbon and nitrogen content of the chars were optimized while at the same time the oxygen content was minimized.
- Addition of bone to the biomass increase the energy content of the oil generated while reducing the oxygen and water content of the oil.
- bio-chars and oil produced can be suitable for Carbon sequestration, soil amendment or for renewable energy generation.

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# ACKNOWLEDGEMENT



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Thank you for your kind attention!

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